

# Honing Scanned Probe Lithography for Atomic-Fidelity Patterning

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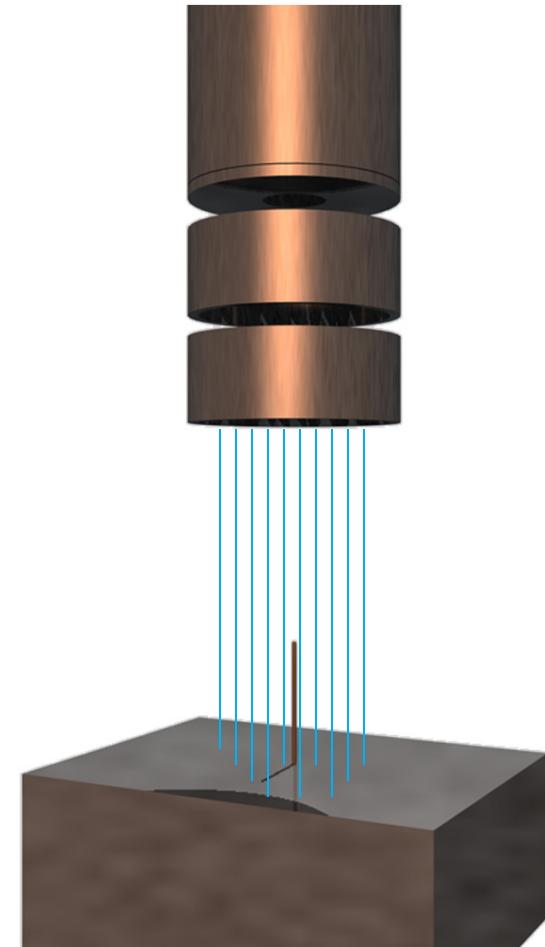
[sschmuc2@illinois.edu](mailto:sschmuc2@illinois.edu)



MNTL Nanoelectronics and Nanophotonics Seminar – March 29<sup>th</sup> 2010

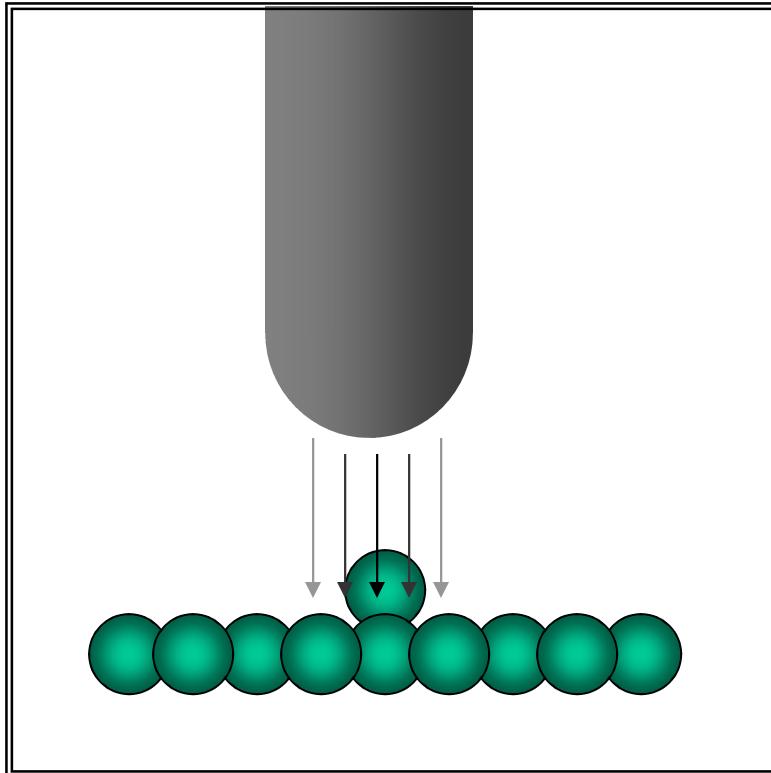
# Agenda

- Background
  - Scanning Tunneling Microscopy
  - Electron Stimulated Desorption Patterning
  - Classical Sputter Sharpening
- Field-Directed Sputter Sharpening
  - Applied to Platinum Iridium Alloy
  - Applied to Amorphous Hafnium Diboride
- Electron Stimulated Desorption Patterning
  - Comparing FDSS to Classical Techniques
- Towards Atomic-Fidelity Patterning
  - Atomic-Scale Nanoboxes
  - Lithographic Features with 4-Atom Pitch
  - Large Two-Dimensional Patterns



# Background and Motivation - Scanning Tunneling Microscopy

## Scanning Tunneling Microscopy



$$D \approx 0.7 \sqrt{\frac{R}{K}}$$

### Scanning Tunneling Microscopy Probes

- Confinement of electron tunneling current
- Reduction of tip-induced broadening

### Point Field Emission Sources

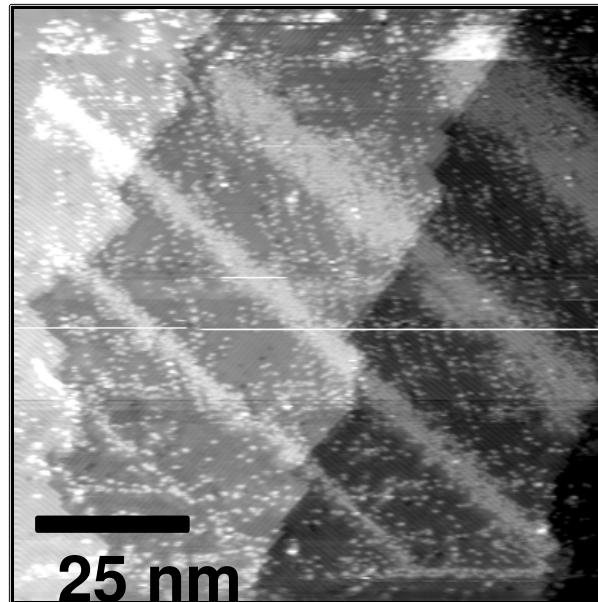
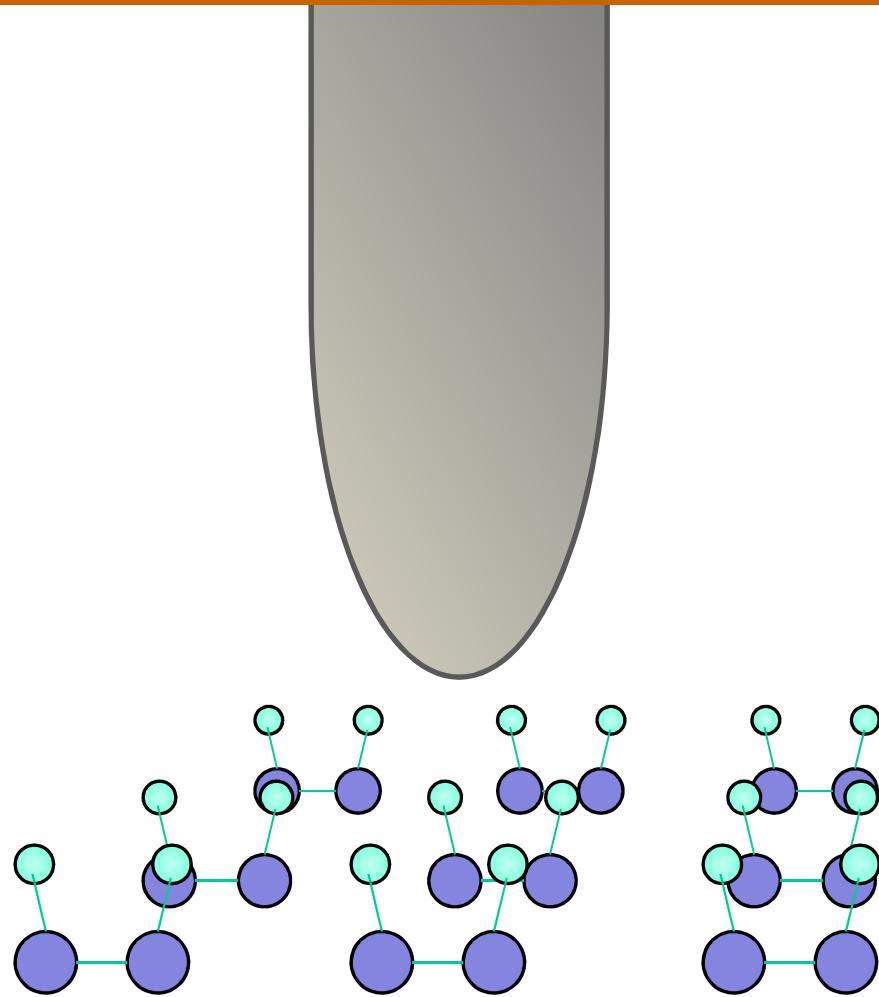
- Electron Microscopy
- Field-Emitter Arrays / Plasma Displays

### Field-Ionization Point Sources

- Focused Ion Beam Etching



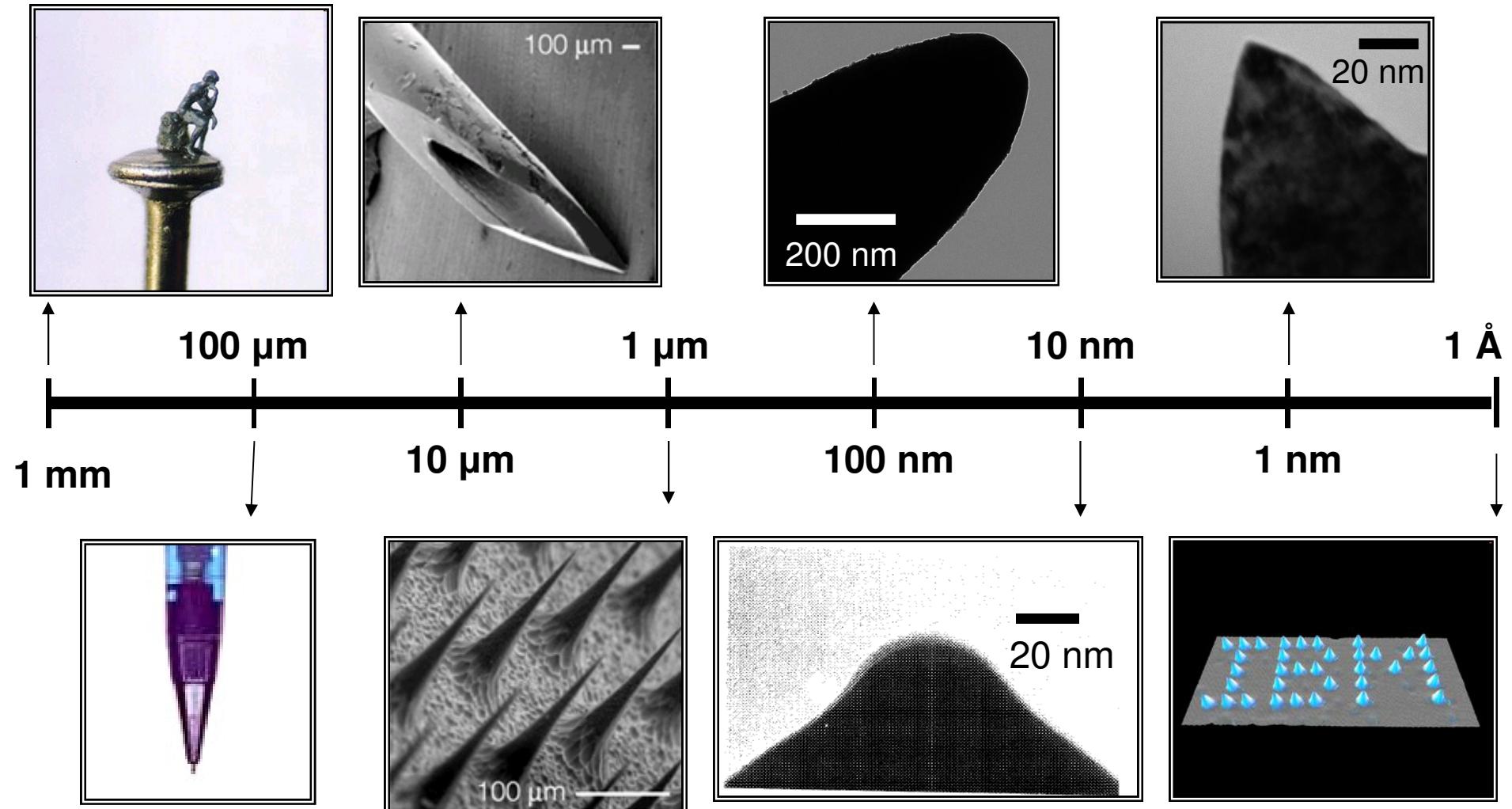
# Background and Motivation - Electron Stimulated Desorption



2nA,  $2 \times 10^{-3}$  C/cm  
Voltages: 4V, 4.5V, 5V, 5.5V, 6V, 6.5V



# An Appreciation of Scale



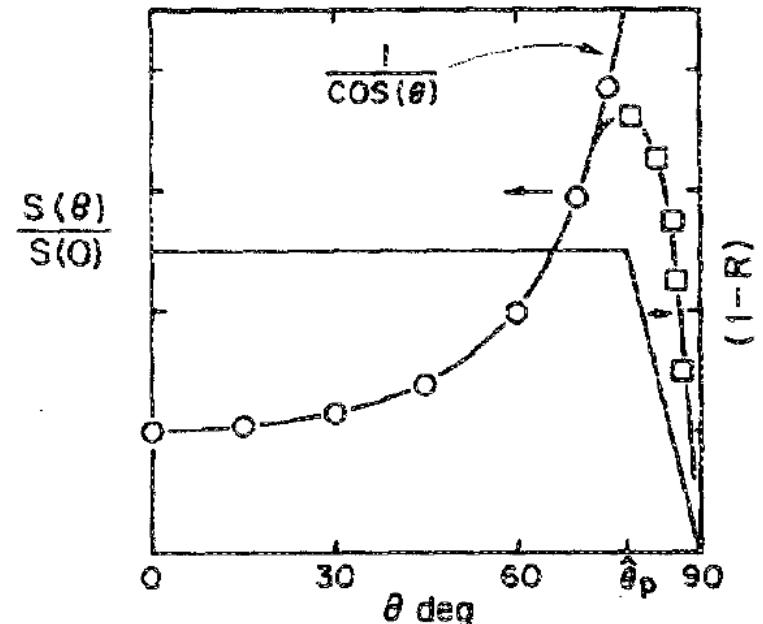
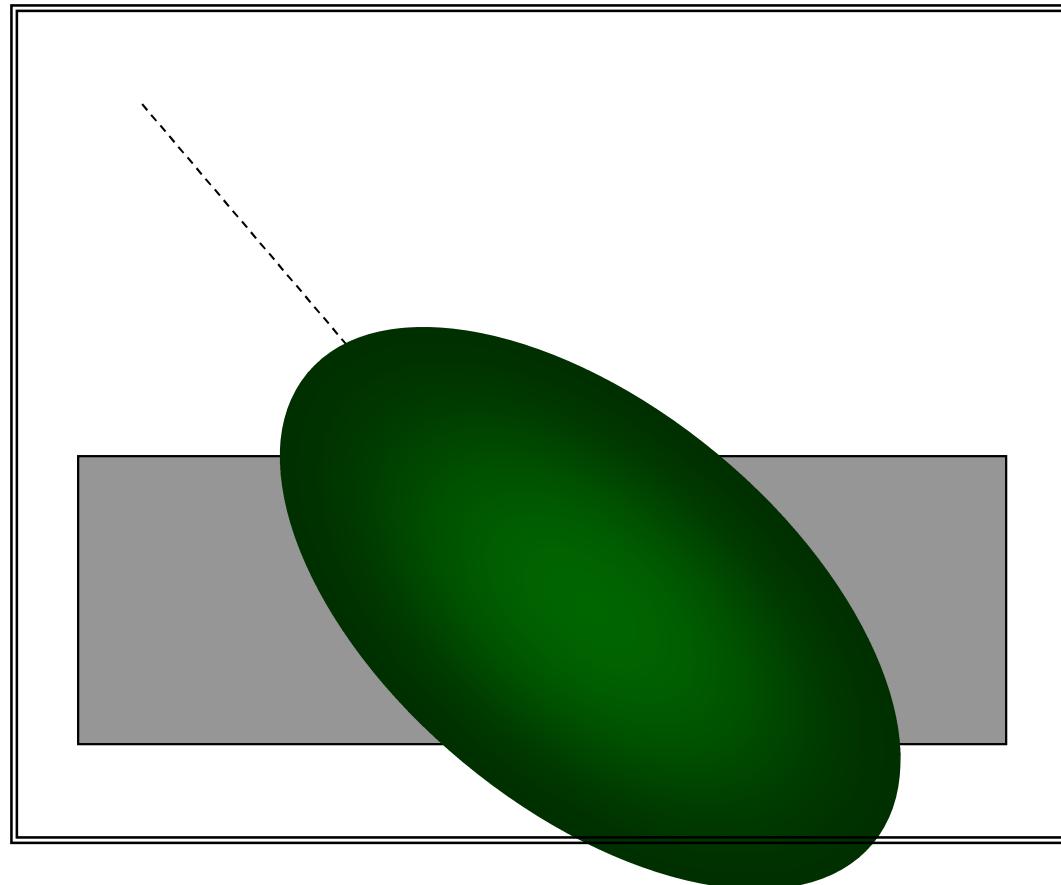
<sup>1</sup>LaVan, D., et al, Nat. Rev. Drug Discovery **1**, 77-84 (2002)

<sup>2</sup>Kubby, J.A., Siegel, B.M., J. Vac Sci Technol. B **4**, 1 (1986)

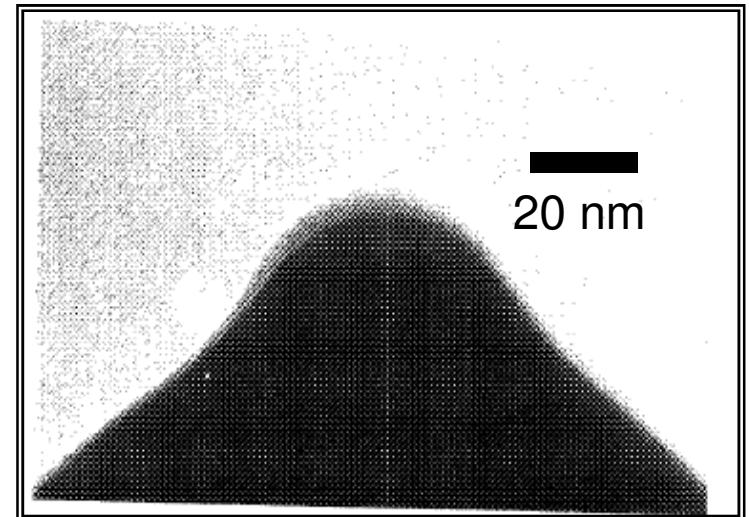
<sup>3</sup>Eigler, D.M., Schweizer, E.K., Nature **344**, 524-526 (1990)



# Background - Classical Sputter Erosion



J.A. Kubby and B.M. Siegel, J. Vac. Sci. Technol. B, 4, 120 (1986)



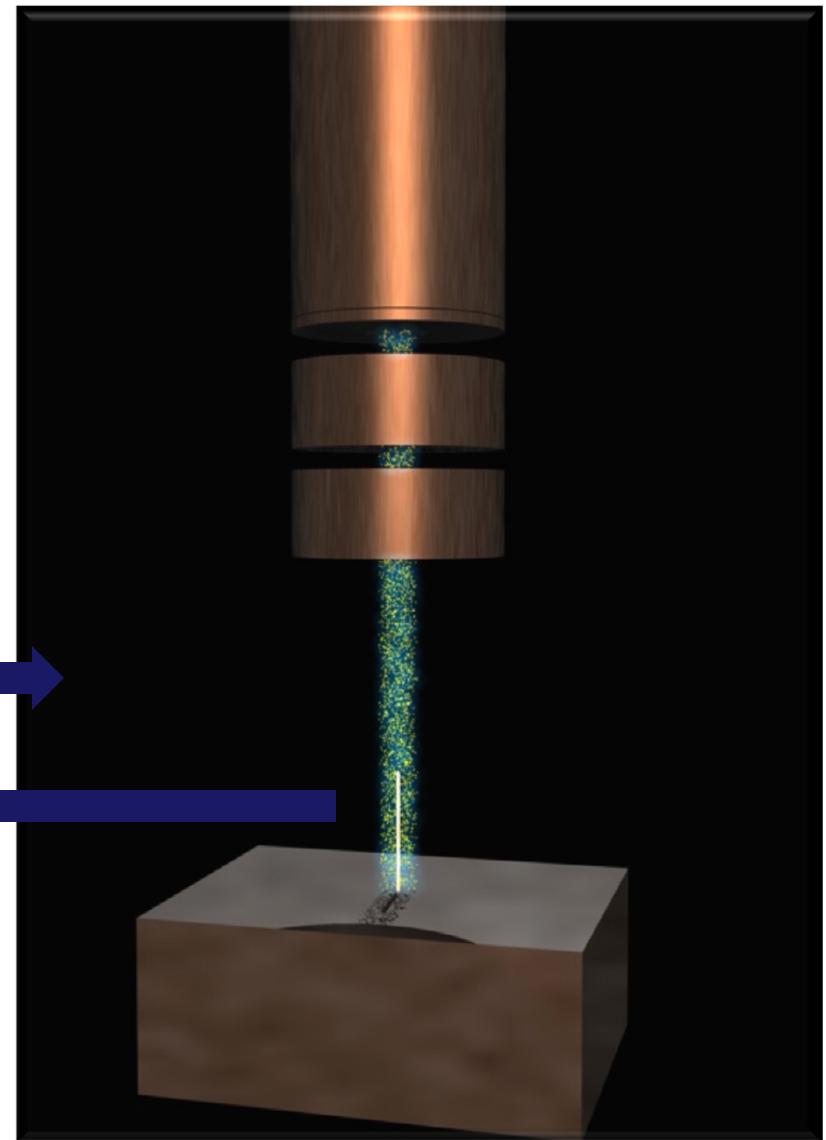
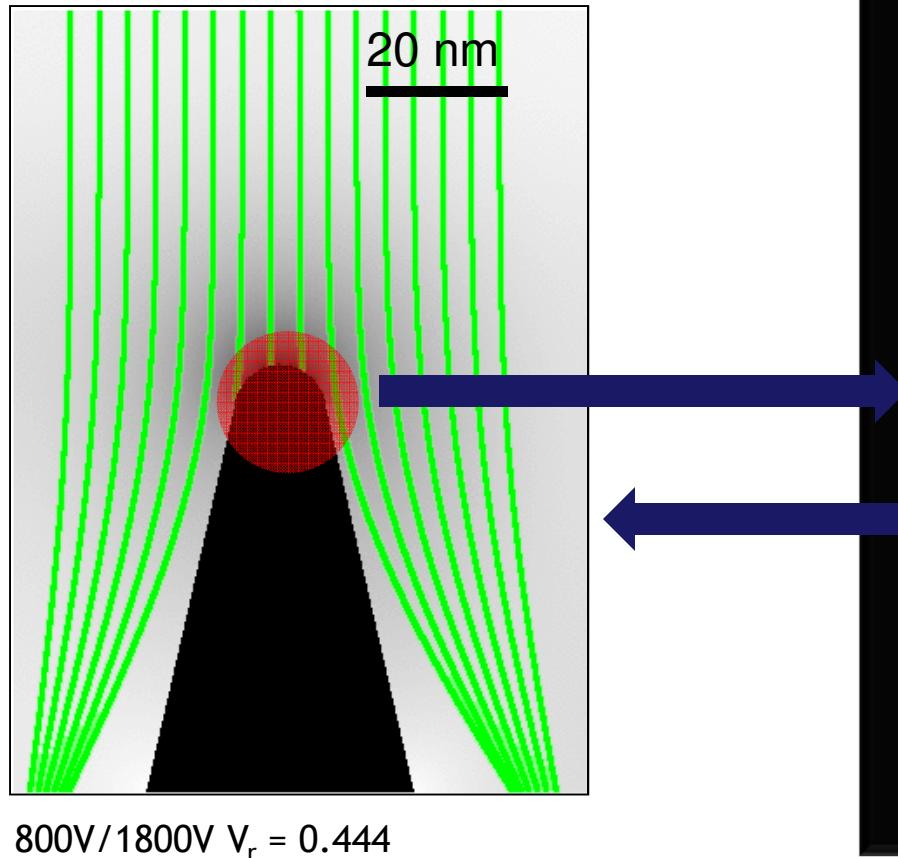
P. Sigmund, J. Mat. Sci., 8, 1545 (1973)



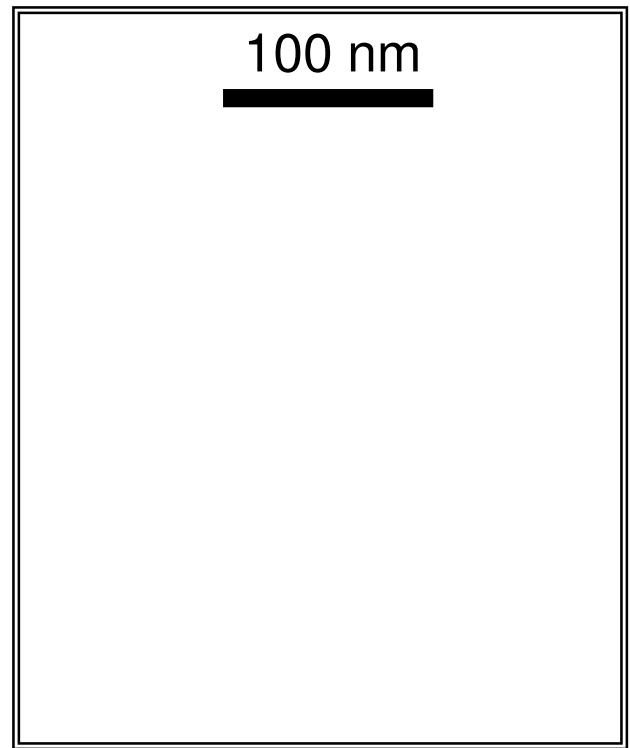
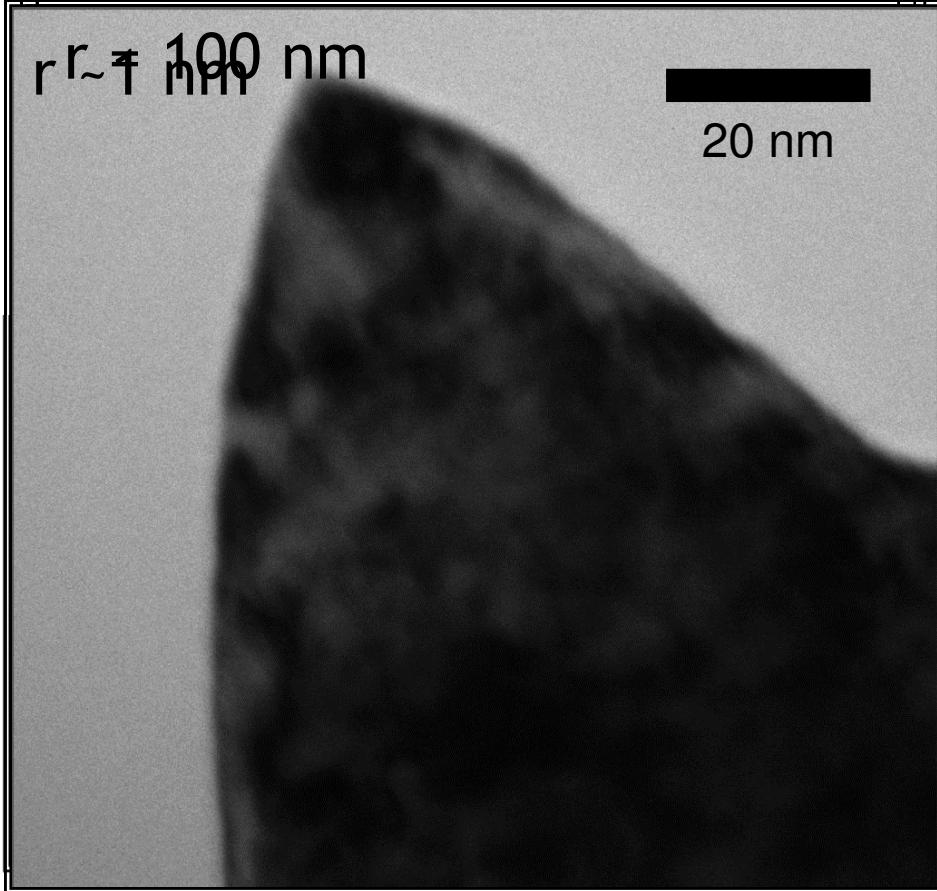
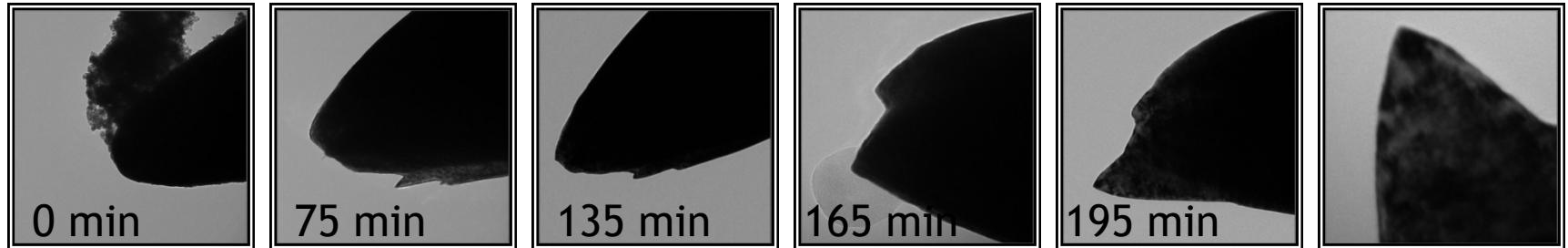
MNTL Nanoelectronics and Nanophotonics Seminar – March 29<sup>th</sup> 2010 J.A. Kubby and B.M. Siegel, J. Vac. Sci. Technol. B, 4, 120 (1986)

# Field-Directed Sputter Sharpening

- Unfocused Ion Beam Bombardment
- Conventional Sputter Sharpening
- Field-Directed Sputter Sharpening



# Field-Directed Sputter Sharpening: Platinum-Iridium



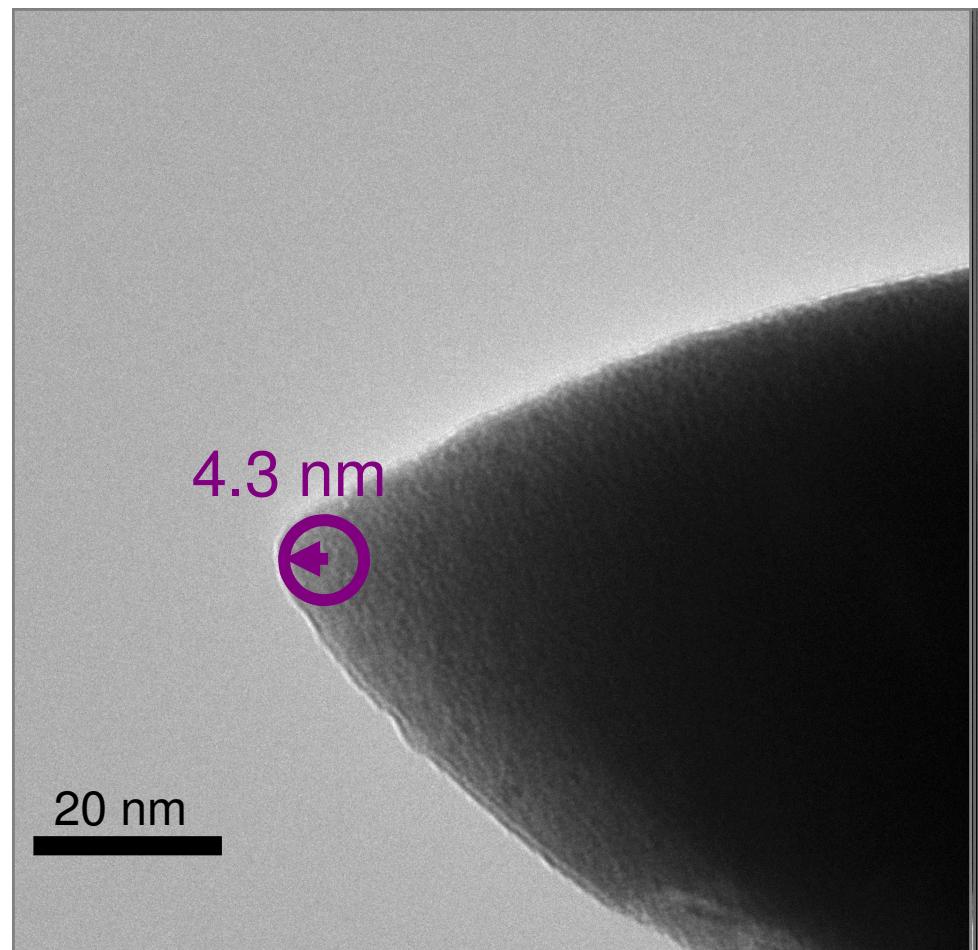
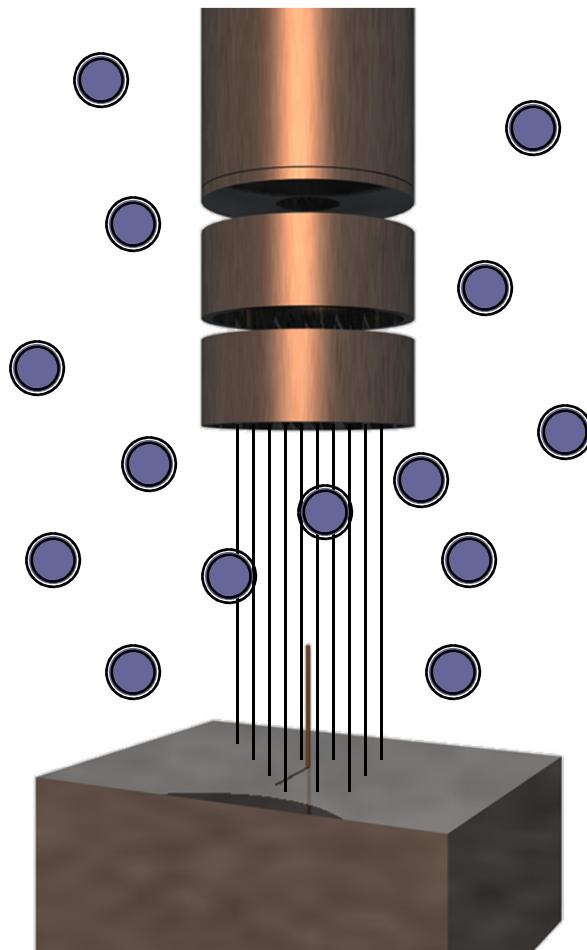
2 keV Ar+ 400V tip bias, Reduced ion current density

Tip from Material Analytical Services Inc. mastest.com

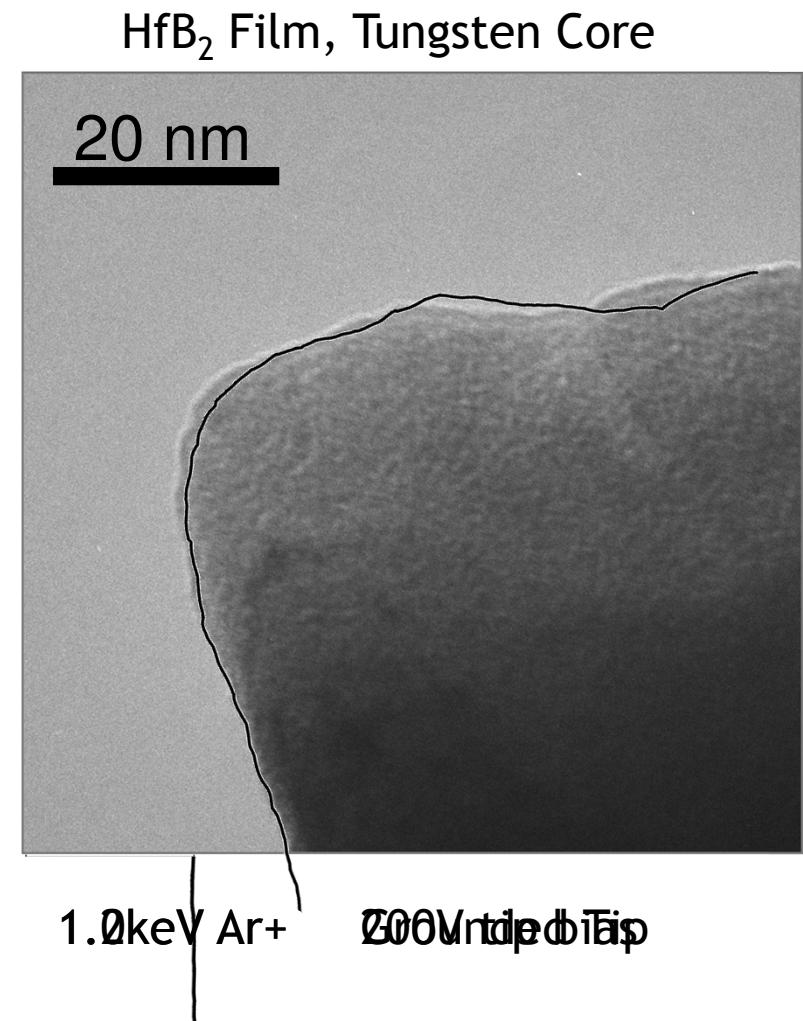
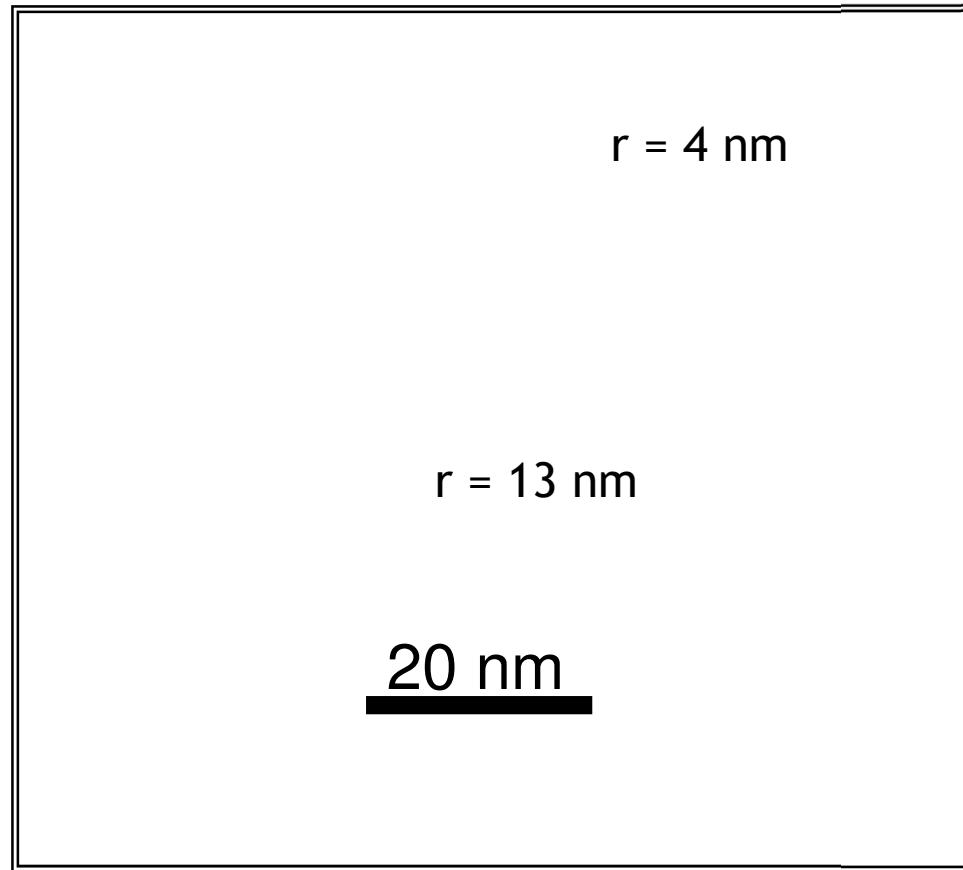


# Field-Directed Sputter Sharpening: Hafnium Diboride

1200eV Ar+, 200V, Hafnium Diboride



# Field-Directed versus Classical Sputter Sharpening

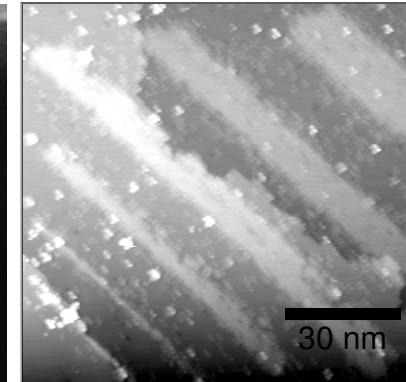
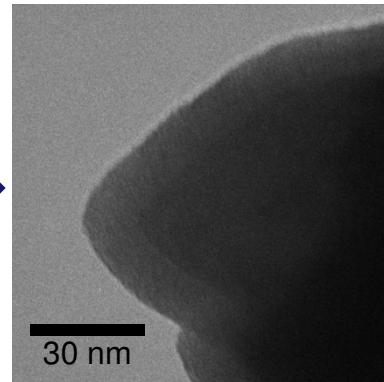


# Electron Stimulated Desorption Patterning

## Electrochemical Etching

Core Radius:  $5\pm1$  nm

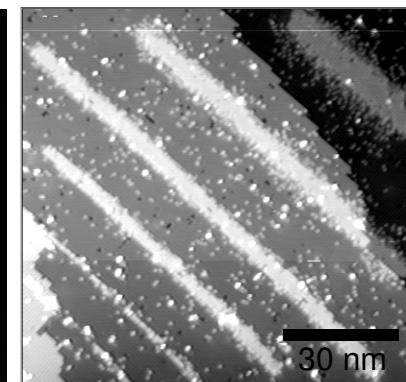
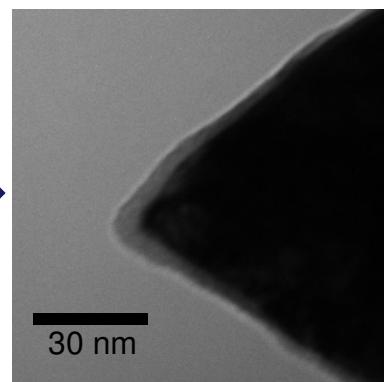
Oxide Radius:  $11.5\pm0.5$  nm



## FDSS - $V_r = 0.286$ (1400/400)

Core Radius:  $2\pm1$  nm

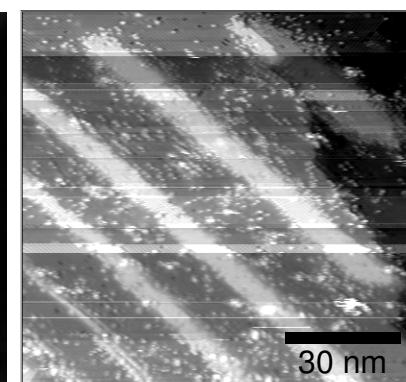
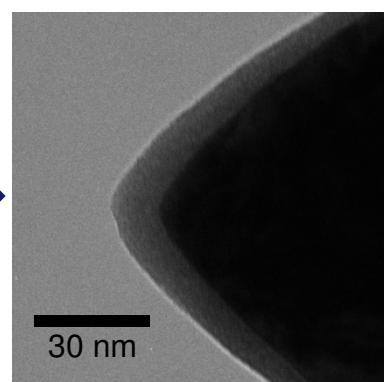
Oxide Radius:  $5.5\pm0.5$  nm



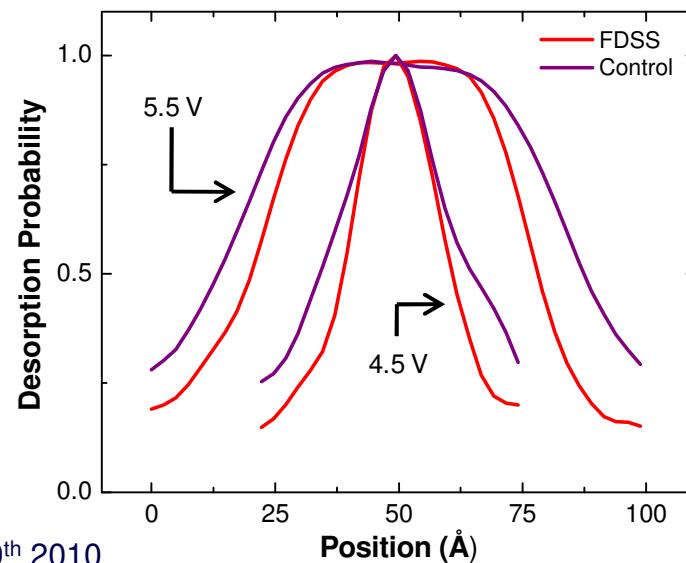
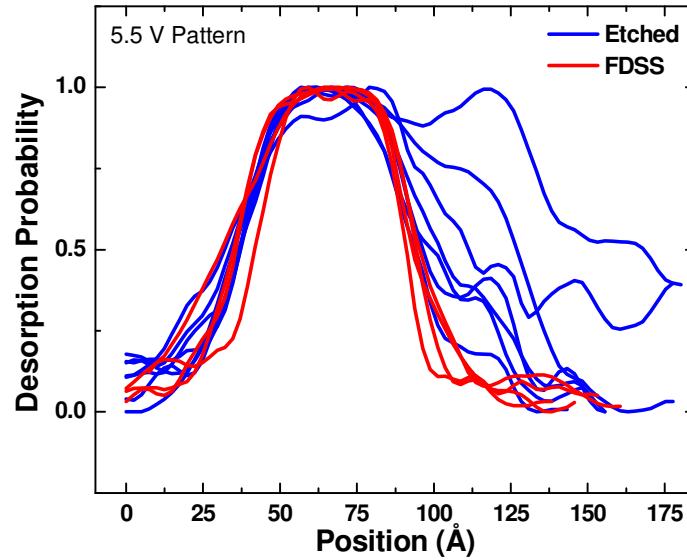
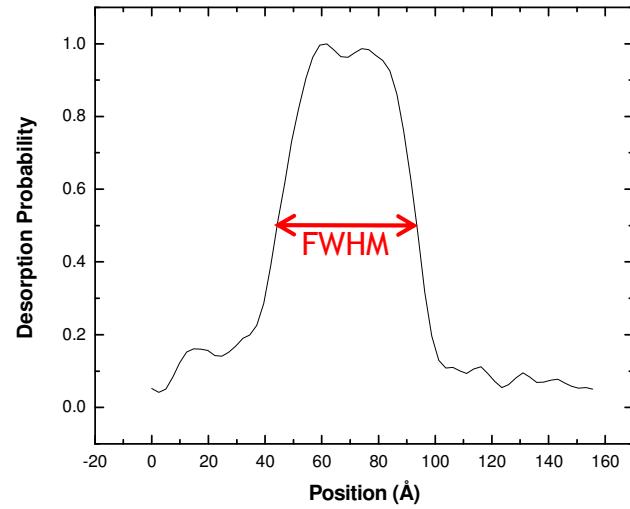
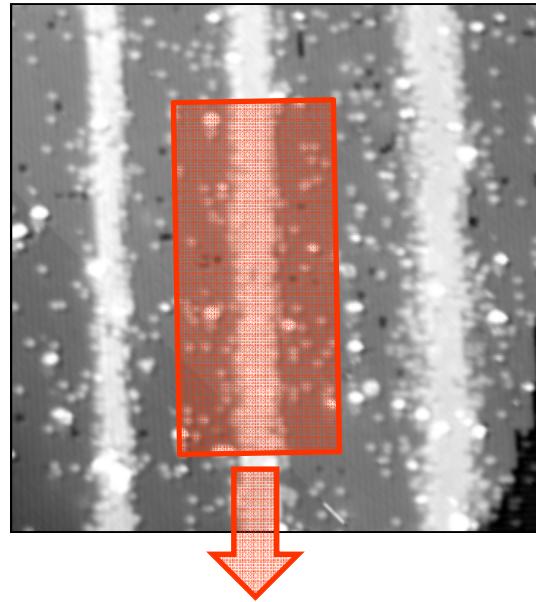
## Control - $V_r = 0$ (1000/0)

Core Radius:  $8\pm1$  nm

Oxide Radius:  $12.0\pm0.5$  nm



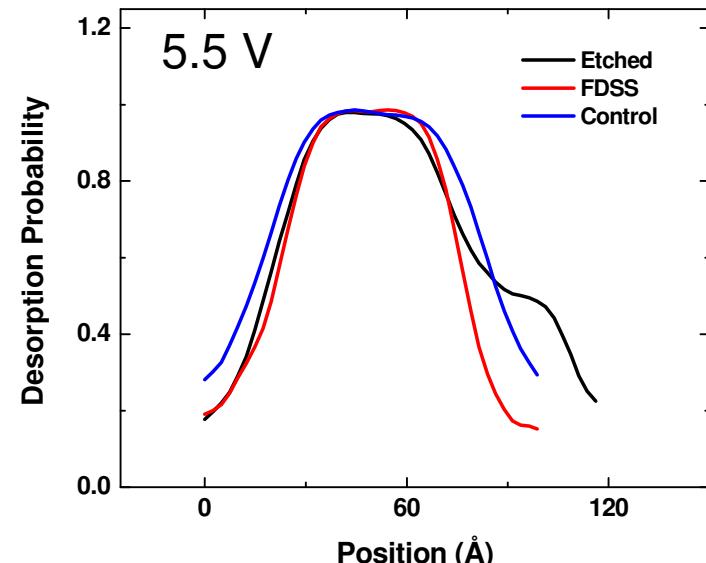
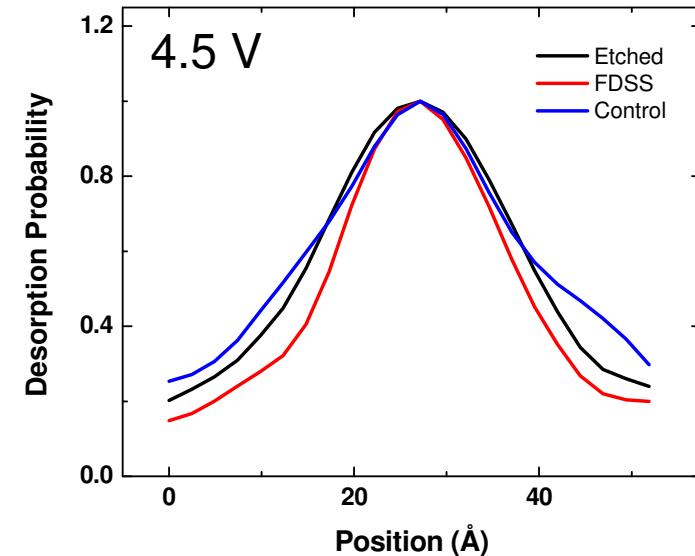
# Electron Stimulated Desorption Patterning



# Electron Stimulated Desorption Patterning

4.5 V Patterns	Etched	FDSS	Control
Mean Width (nm)	2.8	2.2	3.1
Std. Dev. (nm)	0.6	0.4	0.9

5.5 V Patterns	Etched	FDSS	Control
Mean Width (nm)	7.9	5.8	7.3
Std. Dev. (nm)	2.7	1.1	1.1



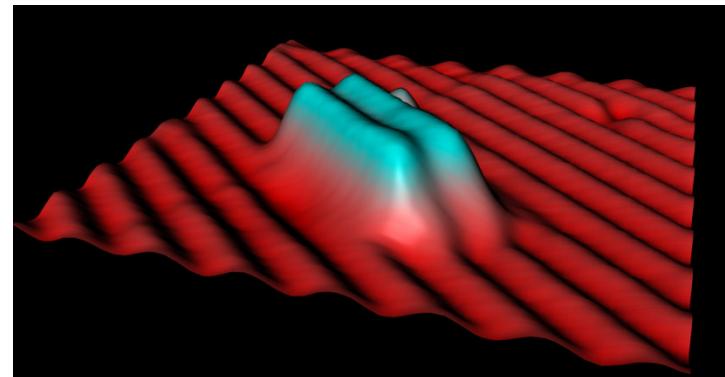
Welch's T-Test	4.5 V Patterns		5.5 V Patterns	
	Etched/FDSS	p = 0.10	Etched/Control	p = 0.65
FDSS/Control	p = 0.06		p = 0.01	



# Atomically Precise Patterning of Si(100) 2x1:H Surface

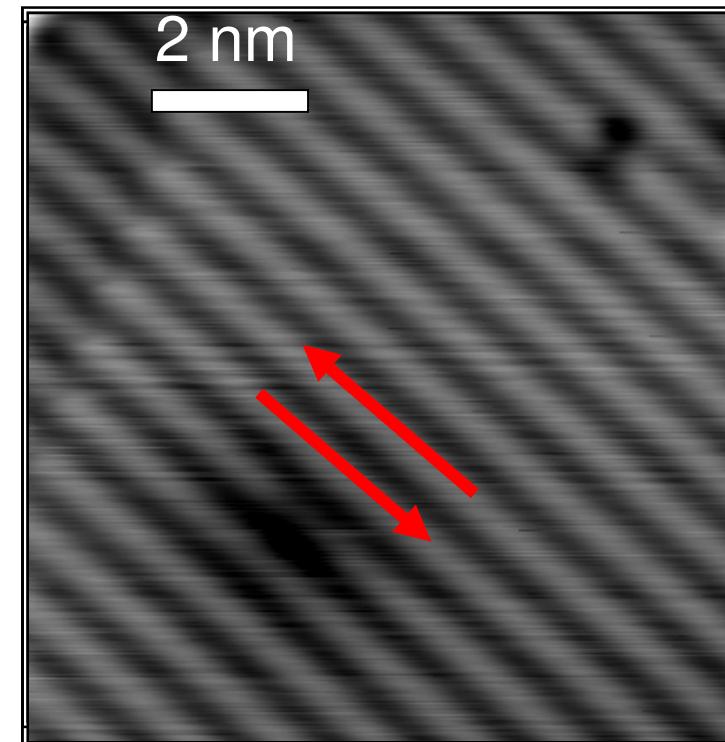
## Patterning Abilities

Under optimized conditions, we demonstrate atomic-scale fidelity patterning



## Nanobox patterning

We demonstrate our ability to produce nanoscale boxes of near-atomic precision in hydrogen resist.



## Patterning conditions:

4 V, 2 nA,  $2 \times 10^{-3}$  C/cm

## Imaging conditions:

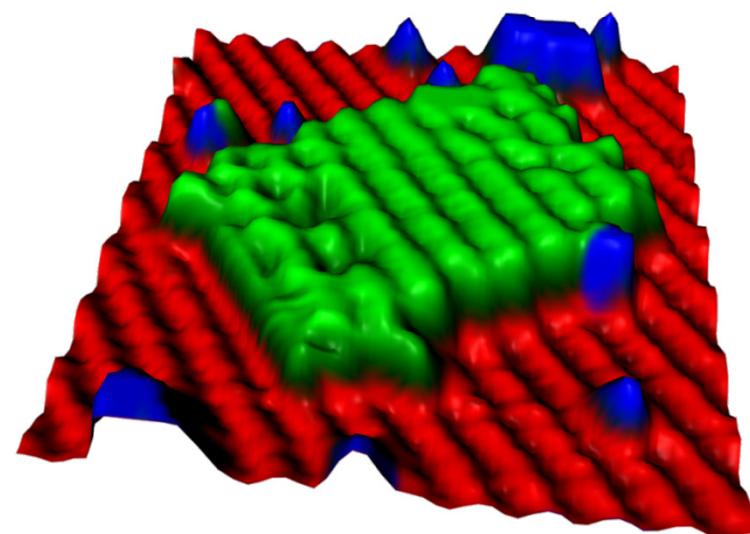
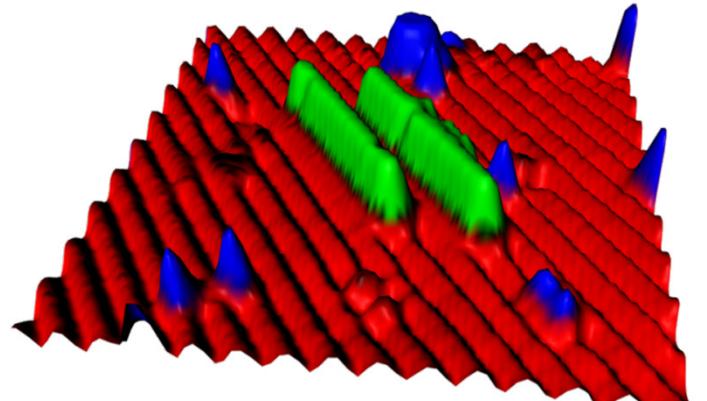
-2 V, 50 pA

Randall, J., et al., J. Vac. Sci. Technol. B, **27** (6) 2764-2768 (2009)

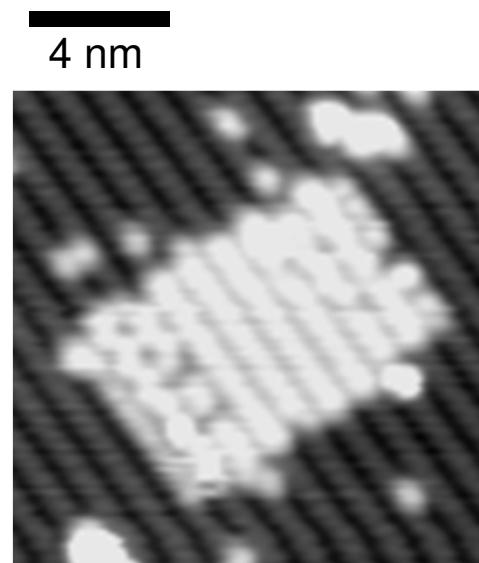
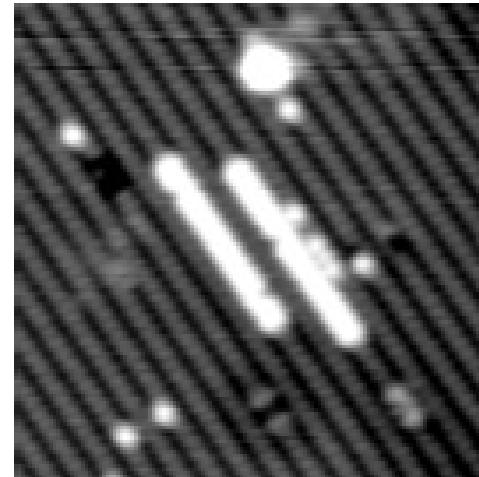


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# High-Fidelity Nanolithography



Patterning: 4 V, 2 nA,  $2 \times 10^{-3}$  C/cm  
Imaging: -2 V, 50 pA



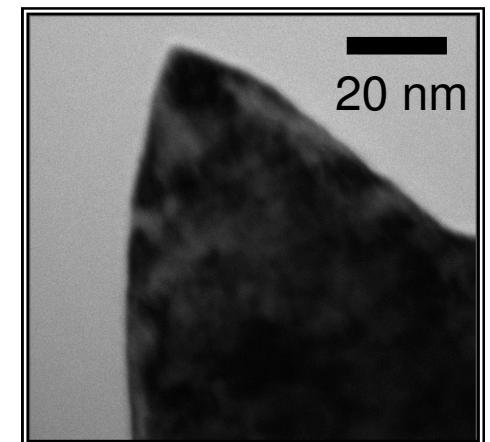
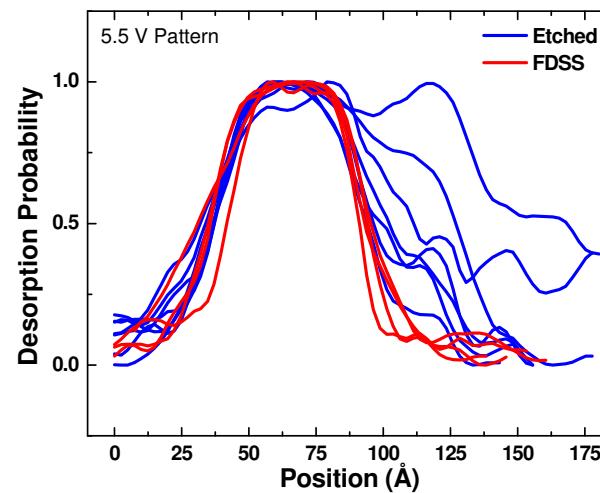
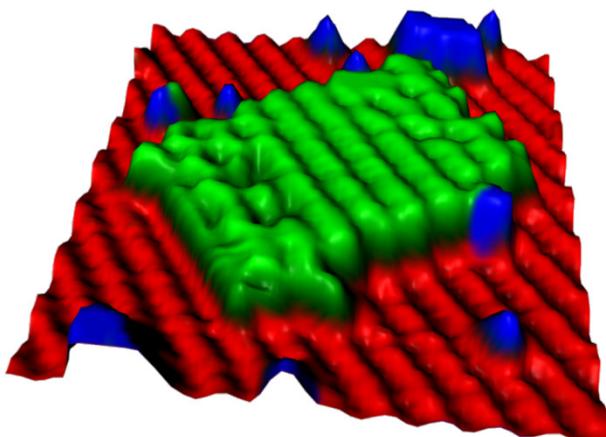
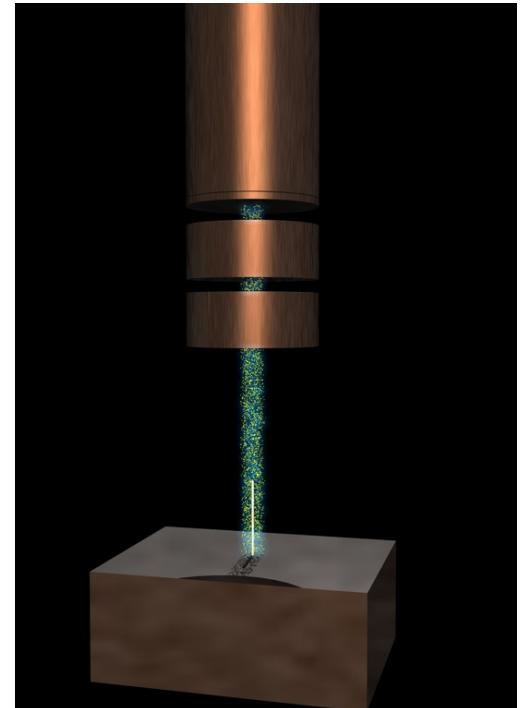
4 nm

4 nm



# Conclusions

- Field-Directed Sputter Sharpening (FDSS) produces sharp conductive probes on the nanometer and sub-nanometer scale.
- Treatment by FDSS produces a clear improvement in lithographic line width under electron-stimulated desorption patterning.
- Under optimized conditions, FDSS enables reliable and reproducible atomic-scale patterning fidelity, approaching the digital lithographic limit.
- A localized reduction in ion flux results from probe biasing, which may explain the success of FDSS.



# Acknowledgements

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<http://stmgroup.beckman.illinois.edu/>

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<http://www.itg.illinois.edu/>

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